



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-045
Job Sheet 174474



Part No: D4435-045

Job Qty: 2 ea

Part Name: T/R Bellcrank Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP RevB 11.12.22 per PA2 EC verified by:JLM IPP RevC 12.01.23 per REVA DD
verified by:EC IPP REV:D 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/3/18	4/3/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	2 pcs	4/3/18	4/3/18	0.00	1.18	Small Fab-6		FF DAS
110	QC	2 pcs	4/3/18	4/3/18	0.00	0.00	QC5		38
120	Powdercoat	2 pcs	4/4/18	4/4/18	0.00	0.09	Powdercoat4		BK DAS 4-10
130	QC	2 pcs	4/4/18	4/4/18	0.00	0.00	QC3		6 18 APR 12 1919
140	Packaging	2 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2	5/620	6 18 APR 13 2018
150	QC21-SA	2 Ea	4/4/18	4/4/18	0.00	0.00	QC21		9-89 9-89 APR 13 2018
M 135700 START: 12:55 OUT: 3:20 FINISH: 1:25									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4435-5	Mount Bracket	2 Ea (1 ea)	90-Start up Operation	5054061
D4435-7	Bracket	2 Ea (1 ea)	90-Start up Operation	5153156
MS20426AD3-2	Rivet	8 Ea (4 ea)	90-Start up Operation	5018535
MS20470AD4-3	Rivet, Universal Head	8 Ea (4 ea)	90-Start up Operation	M 135536-1
MS21059L3	Nut Plate	2 Ea (1 ea)	90-Start up Operation	5025740
MS21062L3	Nut Plate	2 Ea (1 ea)	90-Start up Operation	5041170

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4435-5	2	0	0
	D4435-7	2	2	0
	MS20426AD3-2	8	84	0
	MS20470AD4-3	8	538	0
	MS21059L3	2	161	0
	MS21062L3	2	23	0

Part Specifications

Specifications could not be found.



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Container No: S059796



Part: D4435-045

Job No: 174474

Serial No/Batch: S059796

Revision:

Inspector:

Date: 04/10/18

1-800-268-2682
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